Provide a Permanent Seal in Well Abandonment

Application

The Wel-loc M2M™ (Tubing Seal) was developed to overcome the shortcomings of traditional methods, using bridge plugs and cement during well abandonment. It is typically run on electric line but can be deployed on a slick line or coil tubing as well. It can pass through small restrictions such as damaged or crushed tubing, yet still create the gas tight seal. It has a higher expansion ratio than conventional plugs, higher pressure ratings than inflatable packers and gas blocking abilities that cement cannot match.

Wel-loc M2M™ - An Overview of the Technology

The Wel-loc M2M™ technology consists of utilizing a modified thermite chemical reaction heater to melt bismuth-based alloys downhole. The melted alloys have a viscosity similar to water, and a specific gravity 10 times that of water, allowing them to flow into the smallest areas of a wellbore without the need of any surface pumping equipment. As the alloys cool and solidify, they expand to provide a seamless gas tight seal that is non-corrosive and not affected by H₂S or CO₂.
**Wel-lok M2M TS™ Features**

- Creates a metal to metal seal without using elastomers
- Ready for pressure testing in one hour
- VO ISO 14310 tested
- No mechanical parts
- Electronically activated
- One trip operation
- Differential pressures ratings up to 10,000 psi
- Available in a range of sizes to suit API & non API tubings

**Key Benefits of using Wel-lok M2M TS™ for Permanent Abandonment**

- Can be used even in damaged or corroded casing
- Retrievable without milling
- Non-corrosive and not affected by \( \text{H}_2\text{S} \) or \( \text{CO}_2 \)
- Reduced corporate liability
- Reduced intervention costs
- Reduced environmental impact
- Larger expansion than traditional plugs
- Temperature ranges up to 160 °C

---

**BiSN Wel-Lok M2M TS™ Current Qualified Tools**

<table>
<thead>
<tr>
<th>Tubing/Casing Size</th>
<th>Tool OD (in) (A)</th>
<th>Tool OAL (ft) (B)</th>
<th>Tool Weight (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 1/2&quot;</td>
<td>2.5</td>
<td>8</td>
<td>95</td>
</tr>
<tr>
<td>4&quot;</td>
<td>3</td>
<td>8</td>
<td>150</td>
</tr>
<tr>
<td>4 1/2&quot; - 5&quot;</td>
<td>3.5</td>
<td>8</td>
<td>180</td>
</tr>
<tr>
<td>5 1/2&quot;</td>
<td>4.5</td>
<td>8</td>
<td>250</td>
</tr>
<tr>
<td>7&quot; - 7 5/8&quot;</td>
<td>5.75</td>
<td>9.5</td>
<td>610</td>
</tr>
<tr>
<td>9 5/8&quot;</td>
<td>8</td>
<td>9.5</td>
<td>800</td>
</tr>
</tbody>
</table>

*Custom sizes available.*

---

As world leaders in the use of bismuth based alloys and thermite in the downhole environment BiSN has a portfolio of products aimed at tackling some of the most difficult issues faced by the oil and gas industry.

We pride ourselves in building a responsive long term working relationship with our customers and working closely with them to provide innovative solutions. This innovative development in well sealing technology is breaking the mould of traditional sealing solutions and attracting attention from the major players in the oil and gas field. See our website for further information about us and our investors.

---

For further information:
832-919-7500 | info@bisn.com | www.bisn.com